




BBright™ Press Fit Instructions

	plastic cups	Press them in. <ul style="list-style-type: none"> If the fit is loose, use LocTite 641 (instructions below).
	metal cups, bearing inside the frame	Grease and press them in. <ul style="list-style-type: none"> If the fit is loose, clean off the grease and use LocTite 641 or 680 (instructions below).
	metal cups, bearing outside the frame	Use LocTite 680 (instructions below).

After the bottom bracket bearings are in the frame, install the cranks **with plenty of grease** to lubricate, prevent corrosion and reduce squeaks.




How to use LocTite with BBright cups

1. Apply LocTite primer to both the frame and cups. Follow directions on primer package.
2. Apply LocTite to the frame and cups. Follow directions on LocTite package. Press the cups into the frame.
3. Assemble & adjust the crank. It helps align the cups and bearings during cure.

Notes when using LocTite:

- You can assemble the rest of the bike (derailleurs, etc.) during cure.
- Let the LocTite cure before riding (see information on LocTite package). High pedal forces and chain tension can disturb the LocTite during cure.

LocTite information

	Primer 7649	speeds cure on inert surfaces
	LocTite 641	safe for plastics
	LocTite 680	retaining compound